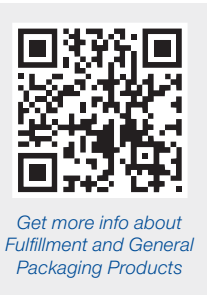i tape with **ipg**™

FULFILLMENT AND PACKAGING SOLUTIONS

Fulfillment and Packaging Solutions

At IPG®, we understand the needs of today's dynamic and changing fulfillment environment. Whether you're a 3PL, an Internet Retailer, a Mail Order/Catalog provider or managing your own fulfillment operation, we have the products you need to keep your supply chain humming. IPG's broad portfolio of packaging and machinery products can increase the effectiveness of your automation needs and our printed tapes can help you create customized packaging solutions while ensuring the security of each package. We are proud to be your end-of-the-line packaging experts.

Get more info about Fulfillment and General Packaging Products

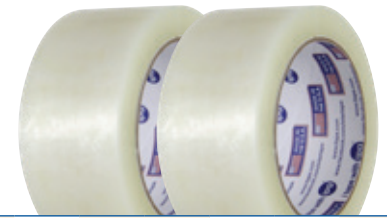## IPG's packaging products are with you every step of the way!

Carton Sealing Tapes

IPG has a full line of pressure-sensitive carton-sealing tapes with all three adhesive technologies, as well as paper and reinforced water-activated tapes. We also offer Corru-Grip™ hot melt carton sealing tape designed specifically for optimal closure of highly recycled corrugate, including 100% recycled boxes. The Corru-Grip adhesive formulation also successfully seals boxes in wider ranges of temperature and humidity than traditional hot melt carton sealing tape products. As a leader in the carton sealing tape market, IPG combines years of experience as a prime manufacturer of superior quality tape to the Industrial and Retail channels.

Hot Melt Adhesive

Intertape™ brand hot melt carton sealing tapes offer the widest range of application flexibility available. They offer excellent processing performance, whether manually or automatically applied. Their superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to variety of corrugated and linerboard boxes.

Physical Properties	ASTM Test Method	1100	9100	8100	7205	7150	7151QT		7100		6151QT		6100		6100 LPT	6122		5135		780 PET
							HL	ML	HL	ML	HL	ML	HL	ML		HL	ML	HL	ML	
Peel Adhesion (oz/in)	D-3330	46	44	42	42	43	31	31	32	32	29	29	32	32	32	32	30	30	30	65
Tensile Strength, MD (lb/in)	D-3759	32	28	25	22	22	27	22	27	22	25	19	25	19	19	23	19	23	19	55
Elongation, MD (%)	D-3759	150	140	130	120	120	85	120	85	120	80	120	80	120	120	79	120	79	120	100
Holding Power to Linerboard (min)	D-3654	38,000	23,000	16,000	14,000	7,000	2,800	2,800	6,000	7,000	2,500	2,500	5,000	5,000	4,000	4,000	4,000	2,000	2,000	85,000

Product	Description	Type	Color	Size	Rolls/Carton	Mil
1100	Premium hot melt with Corru-Grip™ for extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling	Hand Length	Clear, Tan*	48mm × 55m 48mm × 100m 72mm × 55m	36 36 24	3.0
		Machine Length	Clear, Tan*	48mm × 914m 72mm × 914m	6 4	3.0
9100	Premium hot melt with Corru-Grip™ for heavy weight or bulky box sealing	Hand Length	Clear, Tan*	48mm × 55m 48mm × 100m 72mm × 55m 72mm × 100m	36 24	2.5
		Machine Length	Clear, Tan*	48mm × 914m 72mm × 914m	6 4	2.5
8100	Medium grade hot melt with Corru-Grip™ for medium weight box sealing	Hand Length	Clear, Tan*	48mm × 100m 72mm × 100m	36 24	2.2
		Machine Length	Clear, Tan*	48mm × 914m 72mm × 914m 72mm × 1,371m	6 4 4	2.2
7205	Medium grade hot melt with Corru-Grip™ for medium weight box sealing	Hand Length	Clear	48mm × 100m 72mm × 100m	36 24	2.05
		Machine Length	Clear	48mm × 914m 72mm × 914m	6 4	2.05
7150	Medium grade hot melt for medium weight box sealing	Hand Length	White	48mm × 100m	36	2.0
		Machine Length	White	48mm × 914m	6	2.0

* Limited sizes available in Tan as a non-stock, make-to-order item.

Carton Sealing Tapes

Product	Description	Type	Color	Size	Rolls/Carton	Mil
7151QT	Cold temperature medium grade hot melt for box sealing in cooler food packaging/processing and moving/storage applications	**Hand Length**	Clear, Tan*	48mm × 100m 72mm × 100m	36 24	1.95
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1371m 48mm × 1,500m 48mm × 1,828m 72mm × 914m	6 6 6 4 4	1.95
7100	Medium grade hot melt for medium weight box sealing	**Hand Length**	Clear, Tan*	48mm × 50m 48mm × 100m 48mm × 200m 72mm × 100m	36 36 36 24	1.85
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1,371m 48mm × 1,500m 48mm × 1,828m 72mm × 914m 72mm × 1,371m 72mm × 1,500m	6 6 6 4 4 4 4	1.90
6151QT	Cold temperature utility hot melt for light to medium weight box sealing in cooler food packaging/processing and moving/storage applications	**Hand Length**	Clear, Tan*	48mm × 100m 72mm × 100m	36 24	1.7
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1,371m 48mm × 1,500m 48mm × 1,828m 72mm × 914m	6 6 6 4 4	1.7
6100	Utility hot melt for light to medium weight box sealing	**Hand Length**	Clear, Tan*	48mm × 50m 48mm × 100m 48mm × 200m 72mm × 100m	36 36 36 24	1.6
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1,371m 48mm × 1,828m 72mm × 914m 72mm × 1,371m 72mm × 1,828m	6 6 4 4 4 4	1.6

* Limited sizes available in Tan as a non-stock, make-to-order item.

Acrylic Adhesive

Intertape™ brand acrylic carton sealing tapes are best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light and yellowing are important. They also provide excellent clarity, high shear strength to prevent "flagging", superior quick stick performance and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.

Physical Properties	ASTM Test Method	341	291	400		321		191		300		170		161		291 CTTC	130 WS
				HL	ML	HL	ML	HL	ML	HL	ML	HL	ML	HL	ML		
Peel Adhesion *(oz/in)*	D-3330	22	20	20	20	20	20	17	17	17	17	16	16	15	15	20	20
Tensile Strength – MD *(lb/in)*	D-3759	32	28	27	22	27	22	27	22	25	19	25	19	25	19	28	22
Elongation – MD *(%)*	D-3759	150	140	85	120	85	120	85	120	80	120	80	120	80	120	140	120

Product	Description	Type	Color	Size	Rolls/Carton	Mil
341	Premium acrylic for heavy weight or bulky box sealing	**Hand Length**	Clear	48mm × 55m 72mm × 55m	36 24	3.0
291	Premium acrylic for heavy weight or bulky box sealing	**Hand Length**	Clear	48mm × 55m 48mm × 100m 72mm × 55m 72mm × 100m	36 36 24 24	2.5
		Machine Length	Clear	48mm × 914m	6	2.5

Product	Description	Type	Color	Size	Rolls/Carton	Mil
400	Medium grade acrylic for medium weight box sealing	Hand Length	Clear, Tan*	48mm × 50m 48mm × 100m 72mm × 100m	36 36 24	2.1
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1371m 48mm × 1500m 48mm × 1828m 72mm × 914m	6 6 6 6 4	2.1
321	Medium grade colored acrylic for medium weight box sealing	Hand Length	Black, Blue, Green, Orange, Red, White, Yellow	48mm × 100m 72mm × 100m	36 24	2.1
		Machine Length		48mm × 914m	6	2.1
191	Medium grade acrylic for medium weight box sealing	Hand Length	Clear	48mm × 100m 72mm × 100m	36 24	1.91
		Machine Length	Clear	48mm × 914m 48mm × 1371m 72mm × 914m	6 6 4	1.91
300	Utility acrylic for light to medium weight box sealing	Hand Length	Clear, Tan*	48mm × 50m 48mm × 100m 72mm × 100m	36 36 24	1.85
		Machine Length	Clear, Tan*	48mm × 914m 48mm × 1371m	6 6	1.85
170	Utility acrylic for light weight box sealing	Hand Length	Clear, Tan*	48mm × 50m 48mm × 100m 72mm × 100m	36 36 24	1.75
		Machine Length	Clear	48mm × 914m 48mm × 1371m 72mm × 914m	6 6 4	1.75
161	Utility acrylic for light weight box sealing	Hand Length	Clear	48mm × 100m 72mm × 100m	36 24	1.61
		Machine Length	Clear	48mm × 914m	6	1.61
291CTTC	Clear-to-the-core specialty acrylic for medium weight box sealing	Hand Length	Clear	48mm × 50m	36	2.7
130WS	Whisper Smooth® specialty acrylic for medium weight box sealing	Hand Length	Clear	48mm × 100m 72mm × 114m	36 24	2.0

* Limited sizes available in Tan as a non-stock, make-to-order item.

Natural Rubber Adhesive

IPG's Central® brand natural rubber carton sealing tapes have the most aggressive adhesive available. They offer fast, positive bonding on "problem" applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.

Physical Properties	ASTM Test Method	520	510	500	570	600PVC	530PVC
Peel Adhesion (oz/in)	D-3330	24	22	21	21	23	24
Tensile Strength – MD (lb/in)	D-3759	32	28	22	19	24	24
Elongation – MD (%)	D-3759	150	140	120	120	80	80

Product	Description	Type	Color	Size	Rolls/Carton	Mil
520	Premium natural rubber for extra heavy duty box sealing	Hand Length	Clear	48mm × 55m 48mm × 100m 72mm × 100m	36 36 24	2.8
		Machine Length	Clear	72mm × 914m	4	2.8
510	Premium natural rubber for heavy duty box sealing	Hand Length	Clear	48mm × 50m 48mm × 100m 72mm × 100m	36 36 24	2.3
		Machine Length	Clear	48mm × 914m 72mm × 914m	6 4	2.3

Carton Sealing Tapes

500	Medium grade natural rubber for medium weight box sealing	**Hand Length**	Clear, Tan* White	48mm × 50m 48mm × 100m 72mm × 100m 48mm × 100m	36 36 24 36	1.9
		Machine Length	Clear	48mm × 914m 72mm × 914m	6 4	1.9
570	Utility natural rubber for light to medium weight box sealing	**Hand Length**	Clear, Tan*	48mm × 50m 48mm × 100m 72mm × 100m	36 36 24	1.6
600PVC	PVC specialty natural rubber for bag sealing and color code identification	**Hand Length**	Red, Yellow, Dark Blue, Green, Light Blue, Orange, White	9mm × 164m	96	2.3
530PVC	PVC specialty natural rubber forlight to medium weight box sealing	**Hand Length**	Clear, Tan*	48mm × 50m 48mm × 100m	36 36	2.2

* Limited sizes available in Tan as a non-stock, make-to-order item.

Water-Activated Tape (WAT)

Water-activated tapes bond instantly to both virgin and recycled fiber surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package. WAT is offered in both fiberglass reinforced and plain paper with many styles available in standard prints or customized prints to display your corporate message. They all have one common feature...uncompromising quality!

CENTRAL® BRAND REINFORCED TAPES

Product Code	Widths	Top/Bottom Paper Weight	Colors	Basis Reinforcement	Rolls per Case	Cases per Pallet
280	3"	30lbs/30lbs	Natural	MD - (3-3-2-2-3-3) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on .55" spacing	3" - 450' - 10 Pack	60
Recommended uses: Two strip carton sealing (top and bottom), overstuffed cartons, recycled cartons, non-unitized loads, heavyweight cartons up to 90 lbs.						
270	2½" 3"	25lbs/30lbs	Natural	MD - (2-2-1-1-2-2) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on .55" spacing	2½" - 450' - 12 Pack 3" - 375' - 8 Pack 3" - 450' - 10 Pack	60 84 60
		25lbs/30lbs	Snowhite			
Recommended uses: Two strip carton sealing (top and bottom), overstuffed cartons, recycled cartons, non-unitized loads, average to heavyweight cartons up to 65 lbs.						
260	2" 2½" 3"	25lbs/25lbs	Natural	MD - (2-1-1-1-1-2) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	2½" - 450' - 12 Pack 3" - 375' - 8 Pack 3" - 450' - 10 Pack 3" - 500' - 6 Pack 3" - 500' - 10 Pack 3" - 900' - 6 Pack	63 84 63 60 60 50
		25lbs/25lbs	Snowhite			
		25lbs/25lbs	Super White			
Recommended uses: Two strip carton sealing (top and bottom), non-unitized loads, average weight cartons up to 55 lbs.						
240	60mm 72mm	23lbs/23lbs	Natural	MD - (1-1-1-1-1) 75 fiberglass ½" spacing CD - (1-1-1) 150 fiberglass on 1.20" spacing	60mm - 600' - 12 Pack 72mm - 375' - 8 Pack 72mm - 450' - 10 Pack 72mm - 500' - 6 Pack 72mm - 600' - 10 Pack 72mm - 1000' - 6 Pack	60 84 63 60 60 50
		25lbs/23lbs	Snowhite			
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons up to 30 lbs.						
235	60mm 72mm	23lbs/23lbs	Natural	MD - (1-1-1-1-1) 110 fiberglass ½" spacing CD - (1-1-1) 150 fiberglass on 1.20" spacing	60mm - 450' - 12 Pack 60mm - 600' - 12 Pack 72mm - 375' - 8 Pack 72mm - 450' - 10 Pack 72mm - 500' - 6 Pack 72mm - 600' - 10 Pack	63 60 84 63 60 60
		25lbs/23lbs	Snowhite			
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons up to 25 lbs.						
Venom®	70mm	20lbs/23lbs	Natural	MD - (1-1-1-1) 110 fiberglass on ⅝" centers CD - (1-1-1) polyester on 1¼" centers	70mm - 375' - 8 Pack 70mm - 450' - 10 Pack 70mm - 500' - 6 Pack 70mm - 600' - 10 Pack 70mm - 1000' - 6 Pack	84 63 60 60 60
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light weight cartons up to 20 lbs.						

Carton Sealing Tapes

CENTRAL® BRAND PAPER TAPES

Product Code	Widths	Paper Weight	Colors	Rolls per Case	Cases per Pallet	Grade
190	2" 2½" 3"	78 lbs 90 lbs	Natural White	2" - 375' - GSI-14 Pack 2½" - 375' - GSI-12 Pack 3" - 375' - GSI-10 Pack	60 60 60	Heavy Duty
Recommended uses: Sealing medium weight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Carton sealing for unitized cartons (pallets). Paper splicing and food products packaging. Use when high strength or reinforced tape is not required.					
160 Green Core	60mm 70mm	57 lbs	Natural	60mm - 600' - GSI-12 Pack 70mm - 600' - GSI-10 Pack	60 60	Green Core (50% recycled fibers) Medium Duty
Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).					
160	2" 2½" 3" 4" 6"	57 lbs 55 lbs	Natural White	2" - 600'-GSI-14 Pack 2½" - 600' - GSI-12 Pack 3" - 600' - GSI-10 Pack 4" - 600' - GSI-6 Pack 6" - 600' - GSI-4 Pack	60 60 60 75 75	Medium Duty
Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).					
140	1" 1¼" 1½"	40 lbs 35 lbs	Natural White	1" - 500' - GSO-30 Pack 1¼" - 500' - GSO-24 Pack 1½"- 500' - GSO-20 Pack	63 63 63	Light Duty
Recommended uses: To pack a lightweight inner carton in a master carton. To seal retail carry-out packages. Retail gift wrap stations. As a dust seal. Delicatessens, meat and produce packaging. To tape and hold assembly packaging.					

Branding and Identification

Want to showcase your brand? Looking for new advertising space? IPG has the solution for you. We have a variety of printable packaging tapes and the ability to custom print on most of our pressure-sensitive tapes. Our water-activated tape printing capability is unparalleled. The Custom Print Program enhances product offerings to the end-user that separates their product from the competition. Whatever message you want your container to say, IPG can help you carry your message!
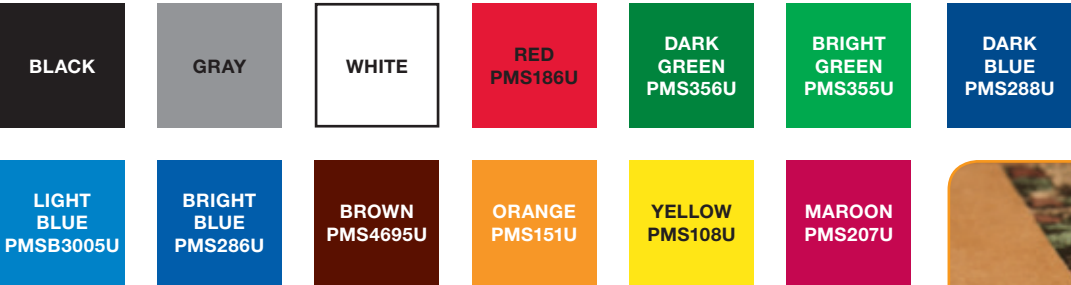
Water-Activated Adhesive Tapes

CUSTOM PRINT PROGRAM

GUIDELINES

- Designs can be up to three (3) standard inks (PMS color matching and custom art and layout services are available).
- Printing plates are the property of Intertape Polymer Group® and are retained for three (3) years after the last order.
- Seamless flood-coating available; please inquire for specific tooling charges.
- Varnish coating is recommended for flood-coats in black and blue. Varnish coating is treated as an additional ink color (i.e. 3 max).
- Borders: When not bleeding off the edge, ¹⁄₁₆" top/bottom edge for anything below 180 cases and ³⁄₁₆" for 180+ cases.
- Fluorescent and metallic inks are not recommended due to poor water resistance and fade resistance.

STANDARD INKS (PMS EQUIVALENTS*)

| BLACK | GRAY | WHITE | RED PMS186U | DARK GREEN PMS356U | BRIGHT GREEN PMS355U | DARK BLUE PMS288U |

| LIGHT BLUE PMSB3005U | BRIGHT BLUE PMS286U | BROWN PMS4695U | ORANGE PMS151U | YELLOW PMS108U | MAROON PMS207U |

*NOTE: Due to variations in computer generated reproductions, the standard ink colors displayed may vary from our production ink colors.

STOCK DESIGNS

Resource Number	Grade	Printed Message	Width	Length	Rolls Per Case	Cases/Pallet
K7000P426	240 Reinforced	Made in the USA	72mm	600'	10	60
K2559P202	260 Reinforced	Crafted With Pride	3.0"	600'	10	60
K2034P190	140 Light Duty Paper	Not For Sale	1.0"	600'	30	63
K2034P191	140 Light Duty Paper	Thank You	1.0"	600'	30	63

DIAGONAL STRIPES

Resource Number	Grade	Colors	Width	Length	Rolls Per Case	Cases/Pallet
K2137P050	#160 Medium Duty Paper	Natural and Red	2.5"	600'	12	60
K2137P055	#160 Medium Duty Paper	Natural and Yellow	2.5"	600'	12	60
K2137P058	#160 Medium Duty Paper	Natural and Orange	2.5"	600'	12	60
K2137P057	#160 Medium Duty Paper	Natural and Bright Blue	2.5"	600'	12	60
K2137P052	#160 Medium Duty Paper	Natural and Bright Green	2.5"	600'	12	60
K2139P050	#160 Medium Duty Paper	Natural and Red	3.0"	600'	12	60
K2139P055	#160 Medium Duty Paper	Natural and Yellow	3.0"	600'	12	60
K2139P058	#160 Medium Duty Paper	Natural and Orange	3.0"	600'	12	60
K2139P057	#160 Medium Duty Paper	Natural and Bright Blue	3.0"	600'	12	60
K2139P052	#160 Medium Duty Paper	Natural and Bright Green	3.0"	600'	12	60

SOLID COLORS

Resource Number	Grade	Colors	Width	Length	Rolls Per Case	Cases/Pallet
K2125P047	#160 Medium Duty Paper	Red	2.5"	600'	12	60
K2876P581	#160 Medium Duty Paper	Green	2.5"	600'	12	60
K2202P032	#160 Medium Duty Paper	Yellow	2.5"	600'	12	60
K2876P580	#160 Medium Duty Paper	Orange	2.5"	600'	12	60
K2799P615	#160 Medium Duty Paper	Pale Blue	2.5"	600'	12	60
K2800P756	#160 Medium Duty Paper	Red	3.0"	600'	10	60
K2867P624	#160 Medium Duty Paper	Green	3.0"	600'	10	60
K2867P621	#160 Medium Duty Paper	Yellow	3.0"	600'	10	60
K2867P623	#160 Medium Duty Paper	Orange	3.0"	600'	10	60
K2800P713	#160 Medium Duty Paper	Pale Blue	3.0"	600'	10	60
K7450P144	#260 Reinforced Paper	Red	3.0"	450'	10	63
K7453P795	#260 Reinforced Paper	Green	3.0"	450'	10	63
K7453P797	#260 Reinforced Paper	Yellow	3.0"	450'	10	63
K2763	#260 Reinforced Paper	Bright Green	3.0"	450'	10	63

Branding and Identification

Pressure-Sensitive Adhesive Tapes

IPG's iPrint™ hot melt surface print program utilizes our 7100 hot melt carton sealing tape for one color print with standard images and inks. We can also print your own message right on the tape as well!

CUSTOM PRINT PROGRAM

PMS COLOR MATCHES

- Upcharge of 25% to base, per color

ARTWORK AND PLATES

- No charge for the first color
- $35 per each width and per each color for second and third color
- Artwork must be created in a vector based program (Illustrator) and saved as a PDF
- Maximum height: 32mm for 48mm wide tape, 56mm for 72mm wide tape
- PDF color proofs emailed for customer approval, prior to printing
- Packed in plain kraft boxes, white cores, standard carton label
- 4 week lead time, after the new SKU is activated

Available Sizes	Tape Color	Rolls Per Case
48mm × 50m		36
48mm × 100m		36
48mm × 914m	White,	6
72mm × 50m	Clear	24
72mm × 100m		24
72mm × 914m		4

STANDARD INKS

BLACK	WHITE	PROCESS BLUE (sky)	REFLEX BLUE (royal)	PANTONE PURPLE	PANTONE VIOLET	MAROON PMS201	NAVY PMS281	GOLD PMS132
YELLOW PMS102	ORANGE PMS021	RED PMS186	BROWN PMS469	TEAL PMS321	GREEN PMS347	LIME GREEN PMS368	COOL GRAY 5	

Tamper Evidence

Security of the package in the fulfillment industry is a requirement. Confidence in the ability to ensure that the product gets to the doorstep is essential. IPG's water-activated tape, together with a host of printed pressure-sensitive tapes, make up the suite of products that are designed to offer the tamper evidence necessary in support of that security. In the case of water-activated tape, reinforced fibers come together with adhesive that double bonds and welds to the surface of the box. This further ensures that the package is extremely difficult to get into and also makes it obvious that the product has been tampered with. The fibers inside the tape and the likely destruction of the corrugate are hard to cover up.

Water-Activated Adhesive Tapes

TAMPER EVIDENT PRINTED TAPE STOCK DESIGNS

Resource Number	Grade	Printed Message	Width	Length	Rolls Per Case	Cases/Pallet
K2485P001	233 Reinforced	Stop-Caution	70mm	450'	10	63
K2525P195 K7000P508	260 Reinforced 240 Reinforced	Warning	3.0" 72mm	600' 600'	10 10	60 60
K2420P001	270 Reinforced	Red Alert®	3.18"	600'	10	60
K2525P293	260 Reinforced	Fragile	3.0"	600'	10	60
K2034P577 K2036P185	140 Light Duty Paper	Safe Handling	1.0" 1.5"	600' 600'	30 20	63 63

Pressure-Sensitive Adhesive Tapes

TAMPER EVIDENT PRINTED TAPE STOCK DESIGNS

Print Plate Number	Size	Printed Image	Adhesive Type	Color
TST2034 TST3034	48mm 72mm		Hot Melt	White, Clear
TST2001 TST3001	48mm 72mm		Hot Melt	White, Clear
TST2005 TST3005	48mm 72mm		Hot Melt	White, Clear
TST2014 TST3014	48mm 72mm		Hot Melt	White, Clear
TST2033 TST3033	48mm 72mm		Hot Melt	White, Clear

i tape with ipg

888-898-7834
www.itape.com | info@itape.com

Carton Sealing Machine

RSA AUTO H2O *Random Semi-Automatic WAT Case Sealer*

- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Features patented wetting roller technology
- Powered tape unwind for consistent, reliable performance
- Large, up to 4500-ft tape rolls for fewer tape roll changes
- Double wipe down provides an extra secure seal
- Removable tape heads for ease of routine maintenance
- Conformable wipe down rollers maximize closure integrity
- Pneumatic indexing gate to properly position the case for processing
- Three operating modes: top & bottom taping, top only taping, bottom only taping
- Processes cases at a rate of 10-12 per minute depending upon the case size range

SCAN TO VIEW MORE RSA SERIES CARTON SEALING MACHINES

RSA (Random Semi-Automatic) WAT Case Sealer

Model	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L × W × H (in)	Maximum L × W × H (in)	Case Wt (lbs)	Belt Speed (ft/min)	Electrical	Pneumatic	Tape Width (mm)	Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
RSA 2024-WAT	6 × 6.5 × 5	Inf × 20 × 24	0 – 85	82	110v. 1ph. 60hz. 12A. (3 × ⅓HP)	9 cfm @ 90 psi	70 – 75	81	56	86	24 – 30	1,200 crated

RSA (Random Semi-Automatic) Series

RSA Series case sealers are operator-fed machines that automatically adjust for each size case processed. When your manufacturing produces different sized cases to be processed though a single case sealer, an Interpack™ random case sealer is your answer.

MODEL	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L × W × H (in)	Maximum L × W × H (in)	Case Wt (lbs)	Belt Speed (ft/min)	Electrical	Pneumatic	Tape Width mm (in)	Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
RSA 2024-TB	6 × 6 × 5 6 × 6 × 2 opt 8 × 8 × 2 opt	Inf × 20 × 24 Inf × 20 × 21 Inf × 22 × 21	0 – 85	82	110v. 1ph., 60hz, 6A (1 × ⅓HP, 1 × ¼HP)	9 cfm @90 psi	36 – 48 (1.5"– 2")	57	36.75	72	24 – 30	635 crated
RSA 2024-TB/3"	7 × 7 × 5 7 × 7 × 2 opt 9 × 9 × 2 opt	Inf × 20 × 24 Inf × 20 × 21 Inf × 22 × 21	0 – 85	82	110v. 1ph., 60hz, 6A (1 × ⅓HP, 1 × ¼HP)	9 cfm @90 psi	60 – 72 (2.5"– 3")	57	36.75	72	24 – 30	635 crated
RSA 2024-SB	6 × 4 × 3.5 8 × 8 × 2 opt	Inf × 20 × 24	0 – 85	82	110v. 1ph., 60hz, 6A (2 × ⅓HP)	9 cfm @90 psi	48 – 72 (2"– 3")	44.5	47.5	73	24 – 30	650 crated
RSA 3036-SB	6 × 5.75 × 5	Inf × 30 × 36	0 – 85	82	110v. 1ph., 60hz, 6A (2 × ⅓HP)	9 cfm @90 psi	48 – 72 (2"– 3")	44.5	47.5	83	24 – 30	816 crated

UPF Uniform Pneumatic Flap Folder

Interpack™ Pneumatic Flap Folding machines are designed to convert a basic uniform top and bottom case sealer into a uniform semi-automatic case packing system. In one process, the operator can form, fold, pack and seal a corrugated case.

As seen with the USA 2024-SB Case Sealer.

HSD™ Series Tape Heads

HSD™ tape heads are available in standard speed and high-speed configurations to upgrade any application. The Interpack brand of tape heads stand for quality, performance, reliability, durability and value.

RIPCORD™ *A Knife-Free Packaging Solution*

- Requires no cutting tools
- Highly visible, striped pull cord replaces knives and box cutters for easy case opening
- RipCord™ reduces employee injury and product damage
- Quick and easy to add to a wide variety of case sealing machines
- Tamper evident

SCAN FOR MORE RIPCORD INFORMATION AND VIDEO

Cord applied with tape as the carton is sealed

RIPCORD™

Model	Maximum Line Speed ft/min (m/min)	Tape Leg Length (mm)	Optional Tape Leg Length (mm)	Tape Width (mm)		Maximum Roll Diameter (mm)	Tape Head Dimensions (mm)			Weight (boxed)
				Min	Max		Length	Width	Height	
HSD 2000-ETII RC†	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	36 (1.41")	48 (1.88")	343 (13.5")	384.34 (15.13")	235.42 (9.27")* 103 (4.05")**	380 (15")	20 lbs
HSD 2000-ETII RC/3" †	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	60 (2.36")	72 (2.83")	343 (13.5")	384.34 (15.13")	260.86 (10.27")* 128 (5.05")**	380 (15")	23 lbs
HSD 2000-ETII, MI, SS	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	36 (1.41")	48 (1.88")	406 (16")	378 (14.88")	83 (3.26")	380 (15")	19 lbs
HSD 2000-ETII 3"	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	60 (2.36")	72 (2.83")	406 (16")	378 (14.88")	108 (4.26")	380 (15")	22 lbs
HSD 2000-ET II LD	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	36 (1.41")	48 (1.88")	406 (16")	426 (16.77")	83 (3.26")	380 (15")	19 lbs
HSD 2000-ET II LD 3"	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	60 (2.36")	72 (2.83")	406 (16")	426 (16.77")	108 (4.26")	380 (15")	22 lbs
HSD 2000-ET II 96	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	84 (3.31")	96 (3.78")	406 (16")	378 (14.88")	136 (5.34")	380 (15")	25 lbs
HSD 2000-ET II 144	90 (27.4)	50.8 – 63.5 (2 – 2.5")	--	132 (5.2")	144 (5.67")	406 (16")	398 (15.67")	201 (7.91")	380 (15")	40 lbs
HSD 2000-×S	200 (61)	60 (2.36")	70 (2.75")	36 (1.41")	48 (1.88")	406 (16")	616 (24.25")	111 (4.36")	599 (23.6")	29 lbs
HSD 2000-×S/3	200 (61)	60 (2.36")	70 (2.75")	48 (1.88")	72 (2.83")	406 (16")	616 (24.25")	136 (5.36")	599 (23.6")	32 lbs
HSD 2000-×S Mirror	200 (61)	60 (2.36")	70 (2.75")	36 (1.41")	48 (1.88")	406 (16")	616 (24.25")	111 (4.36")	599 (23.6")	29 lbs
HSD 2000-×S/3 Mirror	200 (61)	60 (2.36")	70 (2.75")	48 (1.88")	72 (2.83")	406 (16")	616 (24.25")	136 (5.36")	599 (23.6")	32 lbs

† *Available in RipCord™*
* *With cord*
** *Without cord*

Carton Sealing Machine

WAT (Water-Activated Tape) Dispensers

As the market leader for water-activated carton sealing tape, IPG's commitment continues with state-of-the-art tabletop dispensers. Featuring an extra-wide roll carriage, "arching" guillotine style cutters and 1000' long roll capabilities.

BP555eS & BP555eSA ELECTRIC WAT DISPENSERS

- Programmable keypad allows tape length to be adjusted in ½ inch increments
- Tape output of 45 inches per second
- Thermal cutoff: prevents the motor from overheating after extensive use
- Safety interlock switch: disables the cutting blade when the front cover is open

BP555ESA FEATURES:
- Remove tape from dispenser and the next tape length auto advances
- Program to auto-dispense 3 lengths for "H" pattern sealing
- Compatible with Automatic Measuring Device (AMD)

BETTER PACKAGES, Inc.
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Tape Dispensers

If you're using short rolls of pressure-sensitive carton sealing tapes for shipping, packing, moving or other applications, we have a solution of hand-held dispensers in many sizes and types for your needs.

PREMIUM MOUSETRAP HAND DISPENSER

- Heavy duty construction
- Comfortable rubberized molded finger grip handle
- Natural rubber roller holds tape during application
- Heavy gauge steel blade
- Flexible poly tape wiper
- Durable, lightweight, ergonomically correct
- Available in 2" and 3" tape width

UTILITY MOUSETRAP HAND DISPENSERS

- Lightweight steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Plastic wiper
- Available in 2" and 3" tape width

MOUSETRAP PRODUCT ATTRIBUTES

Style	Description	Max. Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1976	2" Premium Mousetrap	3"	2"	5.5"	Blue	24
1983	3" Premium Mousetrap	3"	3"	5.5"	Blue	20
1975	2" Utility Mousetrap	3"	2"	6"	Red	24
1977	3" Utility Mousetrap	3"	3"	6"	Red	24

Carton Sealing Machine

PREMIUM PISTOL GRIP HAND DISPENSERS

- Heavy steel construction
- Natural rubber roller holds tape during application
- Heavy gauge reversible steel blade
- Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- Available in 2" and 3" tape width

MEDIUM GRADE PISTOL GRIP HAND DISPENSERS

- Reinforce steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Adjustable brake for tension control
- Plastic loading gate
- Plastic wiper
- Available in 2" and 3" tape width

UTILITY PISTOL GRIP HAND DISPENSERS

- Lightweight steel frame with high impact plastic
- Plastic roller
- Heavy gauge reversible steel blade
- Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- Flexible poly tape wiper
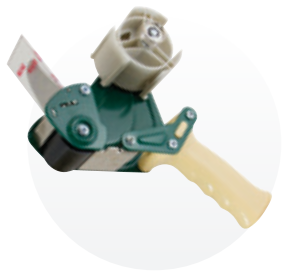- Available in 2" and 3" tape width

XTRAtape™ MEDIUM GRADE PISTOL GRIP HAND DISPENSER

- Fit 1.5" ID core
- Reinforce steel frame with high impact plastic
- Plastic roller
- Adjustable brake for tension control
- Plastic wiper
- Available in 2" tape width

PISTOL GRIP PRODUCT ATTRIBUTES

Style	Description	Max. Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1973	2" Premium Dispenser	3"	2"	5"	Blue	30
1974	3" Premium Dispenser	3"	3"	5"	Blue	20
1969	2" Medium Grade Dispenser	3"	2"	5.5"	Blue	24
1970	3" Medium Grade Dispenser	3"	3"	5.75"	Blue	24
1984	2" Utility Dispenser	3"	2"	5.75"	Blue	24
1972	3" Utility Dispenser	3"	3"	5.75"	Red	24
TPX48NP	2" Medium Grade Dispenser	1.5"	2"	4.76"	Blue	24

Carton Sealing Machinery

RETRACTABLE HAND DISPENSER 1993

- Reinforced steel frame
- High impact plastic
- Natural rubber roller
- Adjustable tension control
- Retractable steel blade
- Plastic wiper
- Metal loading gate
- Baked paint finish

RETRACTABLE HAND DISPENSER 1994

- Lightweight steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Plastic wiper
- Available in 2" and 3" tape width

RETRACTABLE PRODUCT ATTRIBUTES

Style	Description	Max. Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1993	2" Retractable Hand Dispenser	3"	2"	6.25"	Green	24
1994	3" Retractable Hand Dispenser	3"	3"	6.25"	Green	12

Bundling and Unitizing Solutions

Packaging requires bundling loads and unitizing pallets in order to complete the shipping process. Widgets find their way into boxes and boxes find a way onto pallets. Securing the contents of those boxes to the pallets with stretch film makes up part of the solutions from IPG. Over the years, IPG acquired the ability to produce both blown and cast stretch film. IPG knows how important security is to you. Our full line of bundling and unitizing solutions will keep your products secure through your supply chain process. At IPG, we've got your bundling and unitizing needs wrapped up!

Machine Applied Stretch Film

IPG's SuperFLEX® brand high performance stretch brand products are light gauge stretch films used to effectively replace traditional heavier gauge stretch film. Lighter gauge Genesys® and Genesys® Ultra machine rolls with longer footage reduce the number of roll changes required resulting in reduced costs to wrap loads.

SuperFLEX®
brand performance stretch wrap

GENESYS® ULTRA

- High performance stretch film for demanding previous heavier gauge applications
- Offers high pre-stretch levels with adjustable load containment for a variety of demanding applications
- Manufactured on state of the art cast extrusion lines
- High clarity and cling
  - Produced in gauges from 39 to 50
  - Standard widths include 20 and 30"
  - Roll diameters from 8 to 10"

GENESYS®

- High performance stretch film for high performance applications
- Offers high load containment
- Excellent puncture/tear resistance
- High cling / slip all while stretching on high speed stretch wrappers at pre-stretch levels up to 300% and beyond
- High clarity and cling
  - Produced in gauges from 50 up to 95.
  - Standard widths are 20 and 30"
  - Roll diameters from 8 to 10"

SF1

- Machine cast film designed for a variety of machine film applications
- SF1 has high pre-stretch while preventing breaks during the wrap cycle and spills during transportation
- Differential cling for reduced ability for load sticking together
- High quality cast film
  - Available in gauges from 50 to 120
  - Standard widths are 20" and 30"
  - Roll diameters from 8" to 10"

SSC

- Machine cast film designed for applications needing more cling and slip to protect the load
- SSC has long term success in working in a variety of tough application due to load configurations or equipment limitations
  - Available in gauges from 50 to 120
  - Standard widths are 20" and 30"
  - Roll diameters from 8" to 10"

SF3

- Tough biaxially oriented blown film for applications requiring excellent cling and puncture resistance
- For customers who expect aggressive cling and improved puncture for their demanding loads
  - Available in gauges from 50 to 110
  - Standard widths are 20" and 30"
  - Roll diameters from 8" to 10"

Bundling and Unitizing Solutions

Hand Wrap Stretch Film

IPG®'s StretchFLEX® brand standard duty stretch brand products have a reputation for reliability and consistency. StretchFLEX products are the right choice for applications where heavier gauge films make sense. Lighter gauge hand applied films like Orbit Air™ B and Prolite® provide the same performance of heavier gauge products in rolls weighing half the weight resulting in reduced costs to wrap loads. IPG produces both cast and blown stretch film in our modern stretch production facilities.

ORBIT AIR™ B

- A strong and tough biaxially oriented pre-stretched film for superior strength
- Edges are re-enforced to prevent tearing during unwind
- High cling for easy application
- Superior holding force to prevent load shifting during transit
- Less effort to wrap your load securely
  – Widths are 14.5" and 17"

PROLITE®

- Cast 5-layer stiff hand wrap designed for easy down gauging and cost savings over thicker standard hand wrap films
- Maintains load containment while reducing film usage
- Easy to apply and easy wipe down of the tail
  – Available in gauges from 40 to 60
  – Widths available from 14" to 18"

HWIV

- Multilayer cast hand wrap
- Great cling and clarity
- Ease of use with great containment
- Quiet release
  – Available in gauges from 60 to 90
  – Available in widths from 12" to 18"

HWII

- Blown hand wrap
- Aggressive cling
- Excellent load containment
- Great puncture
  – Available in gauges from 60 to 120
  – Available in widths from 12" to 18"

EXPRESSWRAP™

- Narrow width and extended core cast film
  – Available in 80 gauge
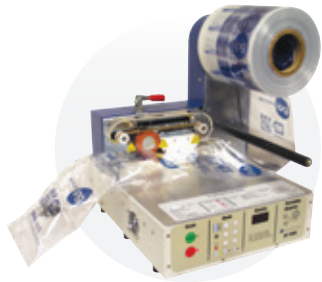 – Available in widths 3" & 5" with extended core 20"

We understand your need to ensure your packages arrive at their final destination without damage and we have the void fill and equipment solutions to help you ensure a damage-free arrival! Let us fulfill your void fill needs with IPG's line of air pillows and inflation systems.

EZ AIR™ AIR PILLOW SYSTEM

BETTER PACKAGES, Inc.
A WHOLLY OWNED SUBSIDIARY OF ipg

Dimension	Weight	Film/Minute	Film Thickness	Max. Film Length
15"L × 10"W × 15"H	23 lbs.	84ft	1 – 1.4 mil	4,000'

AP7000 INFLATABLE AIR PILLOW SYSTEM

Dimension	Weight	Speed	Pillows/Min.	Power	Air Supply
16.14"L × 15.28"W × 17.72"H	44 lbs.	60ft/min	90 (8")	110v	Internal

Additional Accessories: Foot Pedal, Photo Eye Sensor, Storage Bin, Cart, Overhead Hopper

ACCESSORIES

Description	Color	Resource Number	Dimensions L × W × H (inch)
Utility Cart with Handle	Black	ASA7100	39 × 17 × 33
Medium Grade Cart	Black	ASA7101	24 × 24 × 32
Medium Grade Cart with Net Bin	Black	ASA7102	48 × 24 × 32
Heavy-Duty Cart with Bin	Black	ASA7103	48 × 24 × 36
Overhead System	White	ASA7203	48 × 39 × 112
PolyBin	Black	ASA7200	24 × 24 × 32
PolyBin	Black	ASA7201	40 × 30 × 30
Foot Pedal	Grey	APE2020	4 × 3 × 2

ASA7203

ASA7103

Air pillow sizes: 8"× 4", 8"× 5", 8"× 8" and 8"× 12"

Available film length: 2000', 2900' and 4000'

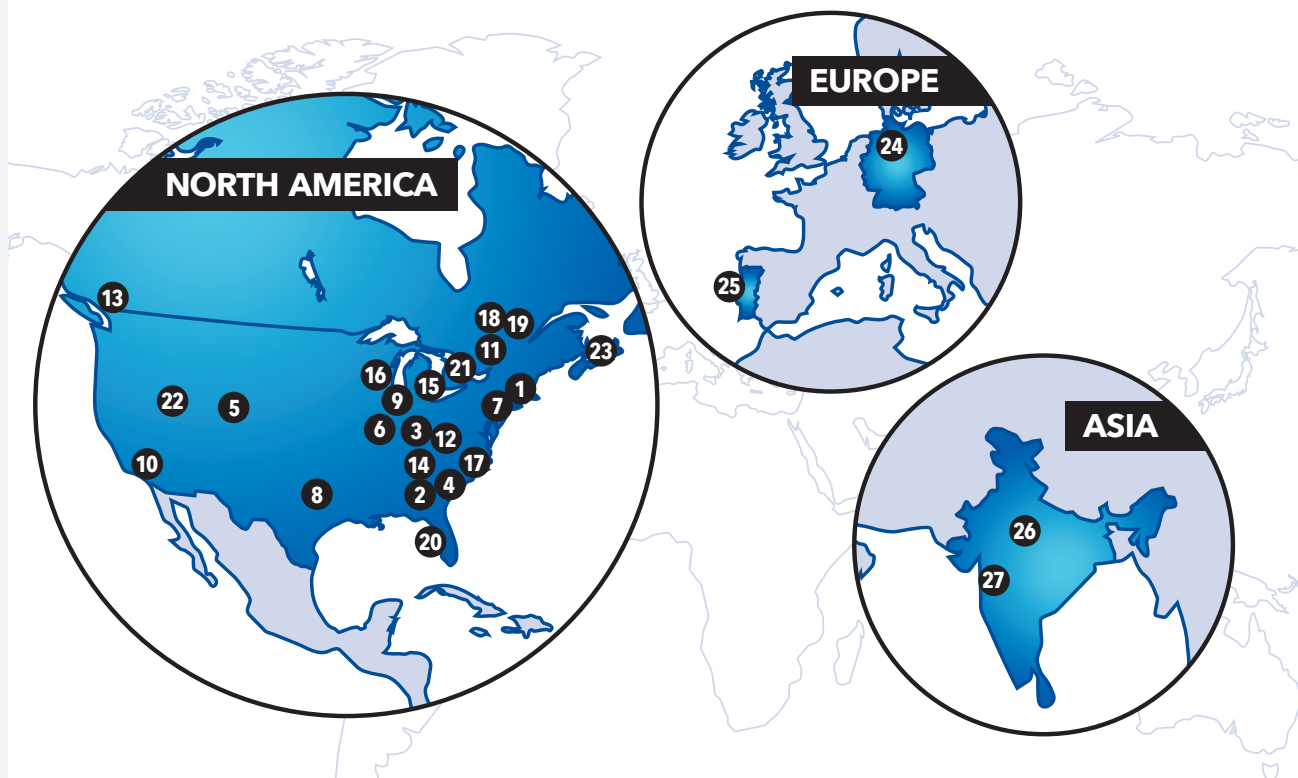*ADD A QR CODE TO YOUR AIR PILLOWS TO FURTHER COMMUNICATE YOUR BRAND MESSAGE!*

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IPG™

CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper- and film-based pressure sensitive and water-activated tapes, polyethylene and specialized polyolefin films, protective packaging, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 3,400 employees with operations in 27 locations, including 20 manufacturing facilities in North America, two in Asia and one in Europe.

NORTH AMERICA

EUROPE

ASIA

NORTH AMERICA

1. Ansonia, CT ■
2. Atlanta, GA ●
3. Bardstown, KY ●
4. Blythewood, SC ●
5. Brighton, CO ●
6. Carbondale, IL ●
7. Carlstadt, NJ ●
8. Carrollton, TX ●
9. Chicago, IL ●
10. Corona, CA ●
11. Cornwall, ON ●

NORTH AMERICA

12. Danville, VA ● ▲
13. Delta, BC ●
14. Johnson City, TN ●
15. Marysville, MI ●
16. Menasha, WI ●
17. Midland, NC ●
18. Montreal, QC ★
19. Montreal, QC ●
20. Sarasota, FL ☆
21. Toronto, ON ●
22. Tremonton, UT ●
23. Truro, NS ●

EUROPE

24. Flensburg, Germany ▲
25. Porto, Portugal ●

ASIA

26. Chopanki, India ●
27. Daman, India ●

Legend:
- ● Manufacturing
- ■ Machine Assembly
- ▲ Distribution
- ★ Corporate Headquarters
- ☆ Executive Headquarters

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