

293004, 293005, 293006

Victoria Bay 1.6 Mil Machine Length Hot Melt

DESCRIPTION

General purpose biaxially-oriented polypropylene (BOPP) film carton sealing tape with specially designed pressure sensitive hot melt adhesive and unique cast film construction.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

PRODUCT APPLICATION

For light to medium weight, automatic box sealing applications.

GOVERNMENT COMPLIANCE

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684B.

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. This data should not be considered specification.

BACKING (Cast Film)	1.0 mil (0.025 mm)
ADHESIVE	Synthetic Rubber/Resin
TENSILE STRENGTH (lb/in of width) ASTM 03759	19 (333 N/100 mm)
ELONGATION (% at break) ASTM 03759	125
ADHESION TO STEEL (oz/in of width) ASTM 03330	32 (35 N/100mm)
SHEAR TO LINERBOARD (1/2" x 1/2" x 1000 grams) ASTM 03654	5000+ minutes
TOTAL THICKNESS ASTM 03652	1.60 mil (0.041 mm)
OPERATING TEMPERATURE RANGE	Application +45°F to +120°F (+7°C - +49°C) Operating -10°F to 140°F (-23°C - +60°C)
COLOUR	Clear

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